



Version No. 1.0



# MANUAL

Safe Training Systems Ltd  
**STS 802 Mini Instrument  
and 44A Probe**  
Ionising Radiation Simulator



**Safe Training Systems Ltd**  
**Unit 33 Space Business Centre, Molly Millars lane,**  
**Wokingham, RG41 2PQ, UK**  
**Tel +44 (0) 1189 799591**

**Website: [www.safetrainingsystems.com](http://www.safetrainingsystems.com)**  
**e-mail : [sales@safetrainingsystems.com](mailto:sales@safetrainingsystems.com)**

**Revised May 2023**



## Safe Training Systems Ltd

Thank you for purchasing a Safe Training Systems 800 Series simulator which we expect will give you many years of service.

Established in 1991 Safe Training Systems Ltd (STS) specialises in the design & manufacture of simulators for realistic training within industries using hazardous materials.

STS simulators are currently used by the following ;-

- Nuclear Power Stations
- Nuclear Fuel Manufacturers
- Nuclear Research Laboratories
- Civil Defence Organisations
- Nuclear Weapon Manufacturers
- Military Services

in the UK, Benelux, Canada, France, Germany, Scandinavia and the USA.

The STS product range includes the following ;-

STS 800 Series for training in surface contamination and de-contamination.  
STS 900 Series for training in the use of Field Survey Instruments & Dosimeters.  
STS Plumes for training in monitoring airborne releases of radioactivity or gases.  
STS GASS for training in monitoring hazardous gases in enclosed spaces.

STS will also design & manufacture to customers' specific requirements.

### STS Customer Care

STS is strongly committed to customer care and after-sales service. Should you have any queries regarding your STS 800 Series simulator please contact our sales office  
( Monday - Friday 9.00 am - 5.30 pm )

**Telephone +44 (0) 1189 799591**

**Website: [www.safetrainingsystems.com](http://www.safetrainingsystems.com)  
e-mail : [sales@safetrainingsystems.com](mailto:sales@safetrainingsystems.com)**

STS welcomes any questions you may have regarding the features, setting up or operation of your instrument.

STS relies on feed-back from customers to assist with its continuous development programme.

# TABLE OF CONTENTS

## SECTION 1

---

### WARNING NOTICES

- 1.1 Control of Simulators
- 1.2 High Voltage
- 1.3 Affect of Water on the instrument
- 1.4 Skin irritation
- 1.5 Intrinsic Safety
- 1.6 Substitution of Source Materials

## SECTION 2

---

### TRAINING WITH STS SYSTEMS

- 2.1 Use of Radiation Simulants
- 2.2 Liquid Source LS1
- 2.3 Solid Source SS4
- 2.4 Detector Cleaning
- 2.5 Potential interferences with STS Systems

## SECTION 3

---

### TECHNICAL INFORMATION

- 3.1 Set up
- 3.2 Response
- 3.3 Maintenance
- 3.4 Warranty

## SECTION 4

---

### DECLARATION

- 4.1 EC Declaration of Conformity

## SECTION 1

---

# WARNING NOTICES

All Safe Training Systems Ltd products are designed to function safely in the hands of both trainers and trainees, however we wish, to enhance your safety, to draw your attention to the following points:-

### 1.1 Control of Simulators

STS aims to make simulators that are indistinguishable from real instruments, so that the person being instructed experiences the best possible training.

A consequence of this is that there is a possibility that the simulator could be mistaken for a real instrument, and then used for a real monitoring task, when, obviously, no readings would result. To guard against this danger, simulators must be effectively managed so that they cannot be used for real monitoring.

### 1.2 High Voltage

The detector used in this instrument requires a 2KV supply which is provided by the electronics pack. Should it become necessary to open the probe or electronics, care must be taken to ensure that the instrument is switched off, and ideally the battery removed, before undertaking any adjustment.

### 1.3 Effect of Water on the Instrument

The detector in the probe of this instrument is of a robust design, suited to this particular application. If it is used in very wet conditions, entry of water into the detector or electronics may result in instrument failure, necessitating rectification by our Service Department.

### 1.4 Skin Irritation

The simulated radioactive source materials supplied with this system are of low toxicity and have no effect on the skin of most people. It is recommended that deliberate skin and eye contamination is avoided.

### 1.5 Intrinsic Safety

STS instruments are not designed to be intrinsically safe, and should not, therefore, be used in areas where there is a potential fire or explosion hazard.

## 1.6 Substitution of Source Materials

The source materials supplied by STS have been very carefully selected to ensure that they both comply with safety considerations and also perform well with the instruments.

Any substitution of other materials will both nullify the guarantee on the instrument, and also absolve STS from any responsibility for effects on the users.

## SECTION 2

---

# TRAINING WITH STS SYSTEMS

STS systems consist of simulated radiation sources, which may be powders or liquids, and a range of imitation probes. A further part of the system is a modified real ratemeter, or, for the more popular models, imitation ratemeters.

The systems are used for training staff who may become monitors or technicians; for flexible working training; for use in examinations and certification procedures; for developing and testing new procedures for safe working; and finally for staging very realistic exercises.

The instruments are designed to simulate all of the commonly used probes and ratemeters, with particular attention paid to factors which will improve the training aspects of the system.

In particular, STS systems allow the trainee to master the skill of probe manipulation and also to develop an understanding of the ease with which contamination spreads.

That system also allows realistic exercises to be conducted in the cleanup and disposal of spills, and in the handling of contaminated equipment, and in particular, accident victims.

## 2.1 Use of Radiation Simulants

These materials are supplied as part of the Safe Training Systems Ltd radiation simulation system, and must not be used for any other purpose, nor be substituted by any other material. Such substitution will render any guarantee null and void. Accidental skin contact by either LS1 or SS4 is very unlikely to result in any irritation or other effect, but it is recommended that it is not deliberately applied to the skin, especially the face and eyes, and that accidental splashes are washed off immediately.

The gas or vapour generated by LS1 and SS4 when used as recommended is unlikely to pose a significant hazard to health or environment.

**Please see the Safety Data Sheets for further information.**

## 2.2 Liquid Source LS1

This liquid may be used in various ways to demonstrate the spread of radioactive contamination and to enable realistic training in the use of monitoring instruments to be undertaken. In addition, and equally importantly, it may be used to simulate decontamination processes. The liquid is dispensed from a small container with a pump-type dispenser, and will form droplets or patches on metal and fabric surfaces. These patches of contamination will be unobtrusive, especially if the surface is not in pristine condition.

It is suitable for use on soil, vegetation, vehicles and equipment, and also on staff who are wearing protective clothing, including emergency suits, laboratory coats, overalls, rubber gloves etc. The liquid will have no effect on these materials, but permeable clothing, wetted with the liquid should not be allowed to stay in contact with the skin.

Monitoring of contaminated equipment, plant and staff is carried out in the same way that it would be with real radiation instruments, and the use of a simulator embodying a real, or apparently real, ratemeter adds to this realism. Probes, of the same external form as the probes normally used, extend the realism considerably.

The simulation is particularly appropriate to alpha radiation, but training in the measurement of surface contamination levels of beta and gamma radiation may also be given.

To operate effectively the probe should be held within 1cm of the surface to be monitored. At or below 0.5cm a countrate of greater than 1000cps may be achieved, and this will diminish to zero when the probe has been moved to 3.4cm from the surface.

In addition, if the probe is brought in contact with LS1, it will become contaminated and emit a continuous signal, as a geiger or scintillator probe would when contaminated with a radioactive contaminant.

The discipline of good probe manipulation near surfaces is thus instilled by the system, resulting in good practice by the trainee when set to work.

Decontamination of equipment and protective clothing, vehicles, floors etc., may be demonstrated by washing with water or a water-detergent solution, and both will result in a reduction of countrate, but not necessarily complete cleaning.

Use of swabs also results in a reduction in countrate, and in this case it may be demonstrated that the swab has become contaminated during use.

Use of proprietary decontamination foaming sprays results in the complete removal of LS1 from both metals and fabrics.

Scenarios involving the monitoring and subsequent clean up of spills, of donning and doffing safety equipment and clothing, and of the spread of contamination by accidental

contact with contaminated items and floors may be easily staged, and all will have considerable realism.

Depending on the quantity of LS1 spread, the surface texture, temperature and air movements, the apparent radiation will continue to be emitted for up to 2-3 hours. Evaporation of the liquid will cause the signal to reduce, and after 12 hours no signal will be found, and the area will be completely clean of any residual contamination. This will then allow the training to be repeated in the same area without any problem of background signal.

## 2.3 Solid Source SS4

Solid source material, SS4, may be used in similar ways to liquid source LS1, in that it can be spread in the training area on the ground, equipment, protective clothing, etc. without having any effect on these items.

SS4 is free flowing powder which will not adhere to dry surfaces, so its use is limited to horizontal or near horizontal surfaces, in folds of cloth or clothing etc. Because it is more physically obvious than LS1, some consideration should be given to providing a suitable background against which its presence will not be immediately apparent - as SS4 is white in colour, a rough white surface is ideal, or use with sugar or salt for example, will mask the powder.

Monitoring is carried out as for LS1, and because of the increased surface area of the powder, a larger signal will be obtained. Decontamination may be demonstrated by washing, sweeping etc.

The useful training period by SS4 is about 2 hours for a 0.3g pile of material, after which the signal will decrease, reaching zero cps after about 4 hours. An inert powder will remain after the signal has completely disappeared.

## 2.4 Detector Cleaning

Where the detector is not heavily contaminated, it may be cleaned by washing in solvents. The detector should be placed in a 100ml beaker in a suitable fume hood, and washed several times in firstly, a hydrocarbon such as hexane, and then finally in acetone. Chlorinated solvents should not be used to clean this detector.

After washing, the detector should be dried for several hours at 50C in a ventilated oven.

Detectors which have bent or damaged central electrodes, damaged contacts or which are permanently stained within the electrode cavity must be discarded.



## **2.5 Potential Interference with STS Systems**

### **a) Chemical interference**

A single case has been reported of signals resulting from a leaking air conditioning system, presumably the chemical was a freon.

Interference has also been traced to cleaning solvents, particularly the pressurised types used in instrument workshops for cleaning switches, and probably containing chlorinated solvents. These problems can usually be identified by moving the instrument to another location.



## SECTION 3

---

# TECHNICAL INFORMATION



The STS Mini-Instrument simulator retains the same controls and options as the real instrument.

Audio functions may be controlled from the knob to turn on and off.

When using it must be noted that the probe must be connected to the instrument and the connectors done up before the instrument is turned on, failure to do this may cause the initiation of the system to fail and result in no detection of the stimulant.

When turning on the instrument will come on straight away and run through the normal start up procedure. However it must be noted the STS probe requires a longer warm up period in order to initialise the gas detection system and to allow the fan a period of time to settle after start up. If you listen to the probe on start up you will notice that the fan starts up with a fast and noisier tone and then after a few seconds settles to a slower quieter tone. Ideally the instrument and probe should be left for 30 seconds before the instrument is used to monitor.

The instrument is designed to show a small background rate of 1 to 3 counts per second without exposure to any simulated source material.

The probe head contains a very fine platinum wire detector (10 microns) and as such should be treated with respect, the grill over the front of the probe is to prevent items being pushed into the detector and is there for a reason. Before any attempt is made to access the fan head the instrument must be turned off and the probe cable disconnected from the instrument

- the gas sensor carries 2000Volts !!!

### 3.1 Response to stimulant

The probe contains a gas sensor and fan system, which enables it to detect the simulants SS4 and LS1 supplied by STS.

In use, the probe is used exactly as a real probe - it requires to be held close to the surface being monitored, and must be passed over the surface at a slow, steady rate, or the sensor will not detect the gas, thus promoting good monitoring technique.

### 3.2 Maintenance

Should the detection become erratic or slow in response the first point is to check the batteries. The battery low displayed on the Mini-Instrument as with the real instrument by selecting the first point on the setting knob.

It should be noted that the STS electronics draw a significant current whilst sensing and so although the battery icon may suggest the batteries are ok please change them before any other action is taken. The Mini-Instrument requires 6 AA cell batteries, the instrument is not rechargeable using the DC supply socket!

Replace with new 1.5V C cells – observe the polarity marked on the holder – do not mix old and new cells!

The gas sensor in the probe is a robust detector, and few problems arise in use.

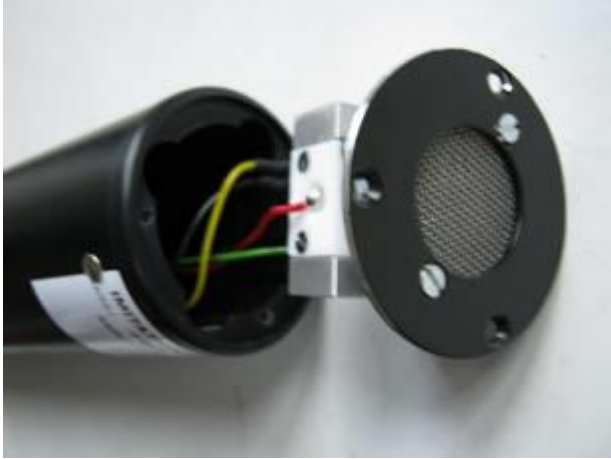
The most common one is for the detector to become clogged with fluff, arising from monitoring clothing. The symptom usually seen is an increase in the "noise" on the display.

In order to change the detector the following procedure should be followed:

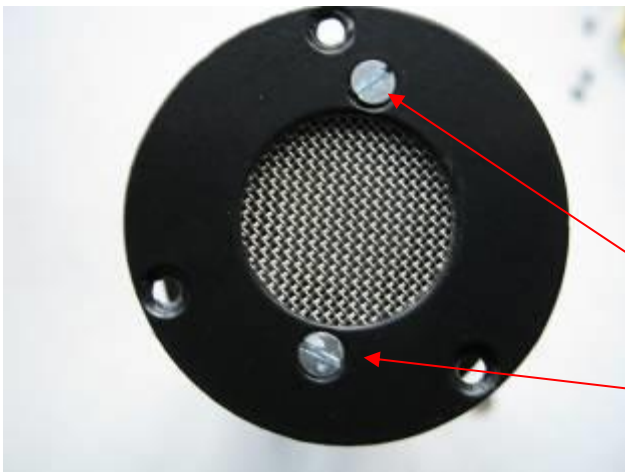
Turn off the instrument and probe and unplug the probe,



Undo 3 outer retaining screws



Slide out detector assembly



Undo 2 detector retaining screws

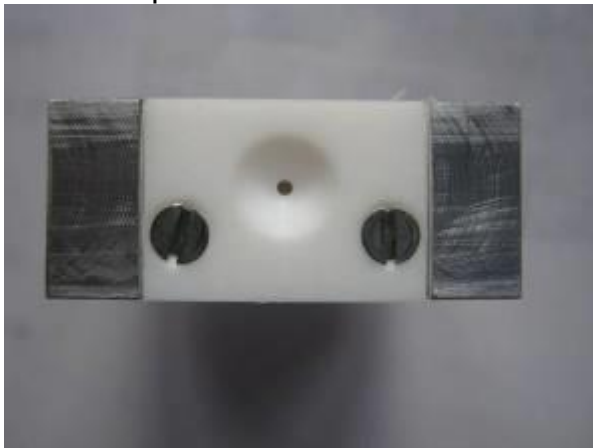


disassemble parts.

Remove the brass fitting and spring.

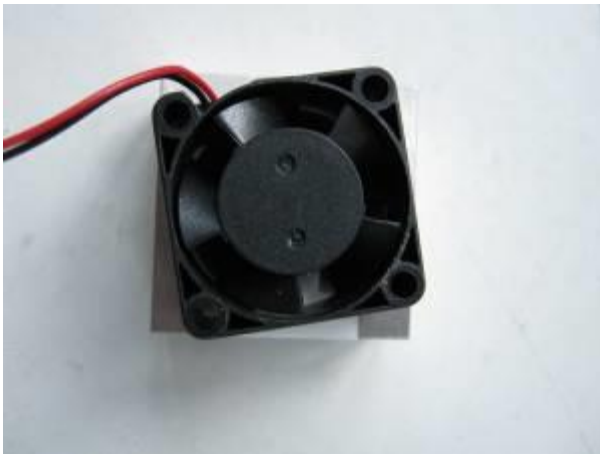


Unscrew the two screws through the white plastic block and carefully ease the detector out and replace with a new detector.



Reassemble the detector block by inserting the spring with the gauze end against the top of the detector and screwing the brass fitting back into place. Screw the brass fitting in slowly making sure that the spring doesn't deform and get trapped.



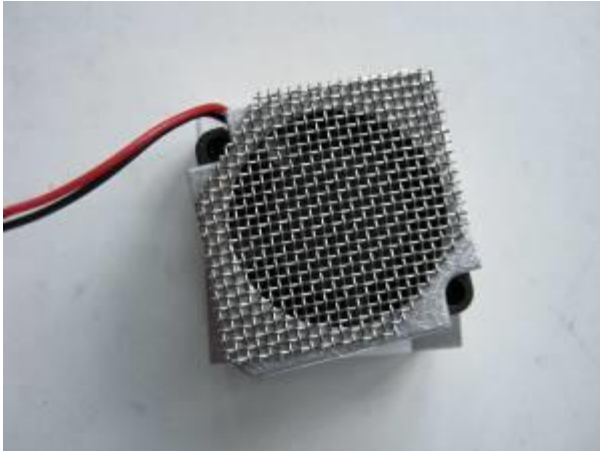


To reassemble – place fan on detector block with green label facing the detector. Note the holes in the fan line up with the holes in the block but the fan is not square on the detector block



align with the screw holes

Place the spacer on the fan noting the cut out positions



Place the gauze on the spacer



retaining screws.

Place the plate on the gauze and replace the two



The finished assembly should look like this.



Align the 3 mounting screw holes with the holes in the case and replace the screws.

### 3.4 Warranty

All STS instruments are covered automatically by a 1 year warranty from the date of receipt of the instrument by the customer. The warranty covers the failure of the instrument due to component breakdown. The warranty is void if the instrument has been incorrectly used, connected to the wrong instrument or damaged through accident.



## EU Declaration of Conformity

This declaration of conformity is issued under the sole responsibility of the manufacturer:

Safe Training Systems Ltd

Unit 33,  
Space Business Centre,  
Molly Millars Lane,  
Wokingham,  
RG41 2PQ,  
UK

Product: STS Instruments Simulated Mini 900 Instrument 800 Series



Equipment type: Training Simulator

The STS 800 Series Mini 900 Simulator as described in the Full Manual is in conformity with the relevant Union Harmonisation Legislation:

Signed for and on behalf of:

Name:

Position: Operations Director

Company: Safe Training Systems Ltd

Date: